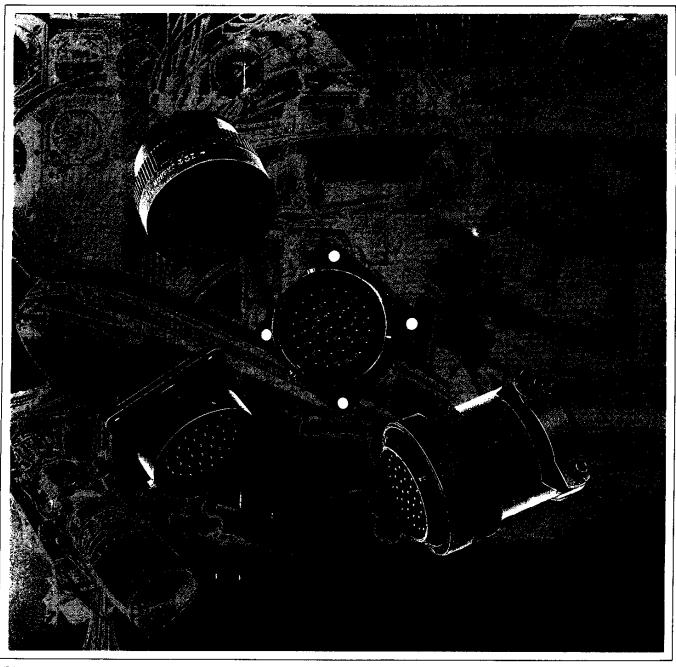


# **Miniature Circular Connectors**

bayonet type, designed to MIL-C-26482 (Series I, solder and crimp contacts)

■ KPT ■ KPTM ■ KPSE



This catalog describes CANNON® miniature circular connectors using MIL-C-26482 Series I type hardware with three-point bayonet coupling and five-key polarization. The most complete family of MS26482 connectors available today, they are grouped in three basic series ranging from general purpose military and commercial solder pot connectors . . . to high performance, crimp connectors . . . to connectors with high contact density.

All of these connectors reflect ITT Cannon's continuing dedication to quality and reliability. Their versatility is proven by their fulfillment of requirements ranging from commercial, military general purpose, to space environmental.

In addition to the three basic series, connector are also available for special applications. They include RFI filtering versions (with low pass internal filter pin contacts), hermetic connectors for high pressure watertight requirements, and twist-on pull-off couplers for MIL-C-26482 plugs.

For additional information write to ITT Cannon, A Division of ITT Corporation, 666 East Dyer Road, Santa Ana, California 92705-5684, Telephone (714) 557-4700. Or call toll-free 1-800-845-7000 for your nearest sales area office.





#### **Contents**

Introduction
Quick Selector Chart 2
Standard Data3
KPT4
KPTM
KPSE 6
Performance Requirements 7
Contact Arrangements 8-9
Wall Mounting Receptacles 10
Cable Connecting Plugs11
Box Mounting Receptacles12
Thru-Bulkhead Receptacles 12
Straight Plugs13
Jam Nut Receptacles
Right Angle Plugs15
Panel Cutouts
Components and Accessories 17-18
Assembly

# KPT Solder Contacts GENERAL PURPOSE CONNECTOR

Qualified to MIL-C-26482. Recommended for military and commercial applications requiring solder contacts. Shell finish is conductive chromate over cadmium; resilient insulators.

# KPTM Crimp Contacts GENERAL PURPOSE CONNECTOR FOR COMMERICAL APPLICATIONS

General purpose connector with crimp snap-in contacts in CUAL SHORE® insulator. Recommended for commerical applications not requiring MIL-SPEC approval. Features closed-entry socket contacts, inter-facial sealing; conductive chromate finish over cadmium snell. Intermateable, intermountable and interchangeable with all MIL-C-26482 connectors.

# KPSE Crimp Contacts HIGH PERFORMANCE ENVIRONMENTRESISTANT CONNECTOR

Environment-resistant high performance, crimp connector qualified to MIL-C-26482. Shell finish is conductive chromate over cadmium. Contacts are crimp, snap-in, front release. Recommended for general applications requiring a crimp, environmental, MIL-SPEC approved connector.

Standard Materials an	d Finishes	KPT		KPTM	KPSE				
SHELL		aluminum alloy	, conductive oliv	e drab chromate over ca	rab chromate over cadmium finish per QQ-P-416				
INSULATOR		polychloro		polychloroprene	polychloroprene				
GROMMET AND SEAL		polychloro		polychloroprene	polychloroprene				
CONTACTS		Copper alloy, gold plate per MIL-G-45204 type II							
TEMPERATURE RANG	E			-55°C to +125°C					
***									
Mechanical Data									
SHELL STYLES		00 — wall mounting receptacle 07 — jam nut receptacle 08 — 90° angle plug							
		01 — cable connecting plug 02 — box mounting receptacle 06 — straight plug 08 — 90° angle plug B — thru-bulkhead receptacle (KPT only)							
SHELL SIZES		KPT/KPTM 8 thru 24; KPSE 10 thru 24							
POLARIZATION/COUP	LING	five keyway/three point bayonet							
SERVICE CLASSES		A — general duty  B — general duty with strain relief  E — grommet seal  J — gland nut with strain relief jacketed cable  P — potted							
		F — grommet seal with strain relief							
CONTACT TERMINATION NUMBER OF CONTACT	,	solder (KPT) KPT/KPTM 2 thr	n 61	crimp snap-in (KI KPSE 3 thru 61	crimp snap-in (KPSE/KPTM) KPSE 3 thru 61				
WIRE SIZE, AWG	13	KPT/KPTM 12 th			KPSE 16 thru 24				
WIRE RANGE ACCOMMODATIONS		130 17131 1101 12 11	<u> </u>		INSULATION O.D. LIMITS (INCH)				
	CONTACT SIZE	AWG WIRE SIZ	E MIN. K		E MAX KPT/KPTM/KPSE				
	20	24, 22 and 20			.083 (2.11)				
	16	20, 18 and 16			.109 (2.77)				
	12	14 and 12	.097 (2.	46) —	.142 (3.61)				
CONTACT RATING	CONTA	CT SIZE RAT	TED AMPS	TEST CURRENT	MILLIVOLT DROP				
	20	5	7.5	7.5	less than 55				
		6	22.0	13.0	less than 50				
SERVICE RATING		TEST VOLT.	SERVICE	AC (rms)	DC				
		Sea Level	1	1500	2100				
			2	2300	3200				
		70,000 ft.	1	375	535				
			2	550	770				
MAXIMUM OPERATING VOLTAGE		Sea Level	1	600	850				
			2	1000	1275				
					the state of the s				

VDCC

Shown below are the most commonly used modification codes for KPT/KPTM/KPSE connectors. For complete ordering information please refer to their respective sections in this catalog. For other special finishes or configurations please consult the factory.

- FO less contacts, not marked on conectors (KPTM/KPSE only)
  05 black anodized hardware
  07 clear chromate over cadmium

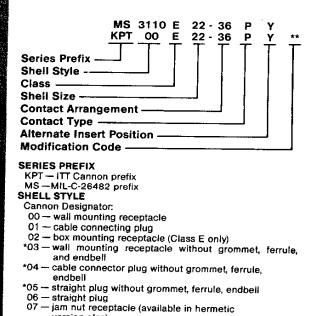
- 16 Lanyard release-plugs only

- General purpose
- Closed-entry socket contacts
- Solder termination

KPT connectors are a series of general-purpose, environmentresistant, miniature circular connectors, qualified for use in military applications. These connectors are also widely used in industrial applications

calling for quick-disconnect connectors with fixed contacts for solder termination.

The KPT series is intermateable and intermountable with all MIL-C-26482 connectors, whether solder or crimp type and is available with many materials, finishes and configurations.



MS Designation:

3110 — wall mounting receptacle 3111 — cable connecting plug

3112 - box mounting receptacle (Class E only)

3114 - jam nut receptacle

3116 - straight plug

3119 - thru-bulkhead receptacle (Class E only)

CLASS

A — general duty (not MS approved)
B — general duty with strain relief without grommet & ferrules (not MS approved)

 grommet seal except on 02/3112 (MS specification) grommet seal with strain relief (MS specification) water tight gland seal with strain relief for jacketed

cable (MS specification) P - potted (MS specification)

SHELL SIZE

8, 10, 12, 14, 16, 18, 20, 22 and 24

CONTACT ARRANGEMENT

See contact arrangements pages 8-9

CONTACT TYPE P -- pin; S -- socket

ALTERNATE INSERT POSITION

W, X, Y and Z. (Omit for normal.)

**MODIFICATION CODE** 

Omit first (O) of shell style indication when using modification code. See page 3 for modification codes.

General purpose

version also) 08 - 90° angle plug

\*consult factory for details

\*09 — wall mounting plug (Class A only)

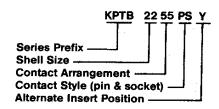
B - thru-bulkhead receptacle (Class E only)

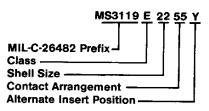
- Double ended pin and socket contacts
- Contains KPT socket insert
- Nonremovable contacts

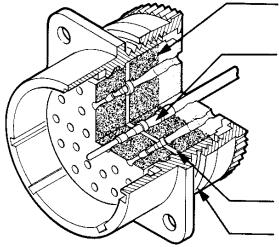
KPTB connectors are a series of general purpose, miniature circular connectors, qualified for use in military applications. They are also widely used in industrial applications. The KPTB in a thru-bulkhead version with double faced pin and socket insert construction allowing mating from ends. They contain KPT socket inserts with feedthru

(pin/socket) nonremovable contacts.

The thru-bulkhead receptacle is provided for applications requiring the disconnection of a power source from either side of a panel. A typical connector to be used if air leakage requirements are critical.







DUAL-SHORE® INSULATOR is integrally molded polychloroprene with a firm front section and a soft resilient rear section that provides a moistureproof seal around each wire. A hard plastic web is molded within the firm front section to prevent over-insertion of the contacts. This construction eliminates the moisture trap characteristic of other types of insulators.

CRIMP, SNAP-IN CONTACTS are to MIL-C-39029 specifications and can be crimped with the standard M22520/1 crimp tool. They are especially suited to quick and easy field service by unskilled personnel.

SPLIT SLEEVE SOCKET CONTACTS increase socket contact area, provide smooth insertion and prolong connector life.

CLOSED-ENTRY SOCKETS eliminate damage from abuse by test probes and automatically correct misaligned pins. Lead-in chamfers around the socket assures proper mating even with up to .060" misalignment or splay of mating pins.

INTERFACIAL SEALING is assured by raised barriers around each pin contact that compress into the lead-in chamfers at each socket contact. This method provides such a positive seal around each pair of mated contacts that, if several contacts are removed from the insert, there will be no leakage to the remaining contacts when the connector is immersed in water.

POSITIVE STOP, a tough thermoplastic web molded into the DUAL-SHORE insulator, prevents over-insertion of contacts by providing a close-fitting seat for the shoulder of each pin or socket.

HARDWARE is aluminum alloy, finished to QQ-P-416, and conforms to MIL-C-26482. Five key polarization assures correct hardware engagement, and three-point bayonet lock provides quick connect/disconnect. To aid further in sealing, a peripheral neoprene ring is mounted in the receptacle and is compressed by the plug barrel while engaged.

- Unique DUAL-SHORE® insulator
- Crimp snap-in contacts
- Closed-entry split sleeve socket contacts
- Interfacial sealing
- Positive stop to prevent overinsertion of contacts

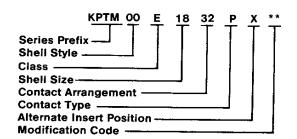
KPTM connectors are recommended for applications which require an extremely reliable, environment-resistant connector designed for economy, efficiency and simplicity, but not requiring MIL-SPEC

qualifications. The KPTM is a version of the KPT with a **DUAL-SHORE** insulator and M39029 crimp snap-in contacts. The DUAL-SHORE insulator is a simple, compact unit with no retaining clips or rings to move or obstruct, and no glued joints to loosen or serve as moisture entry paths.

Interfacial sealing is assured by raised barriers around each pin contact cavity that compress into the lead-in chamfers at each socket contact cavity when mated, providing such a

positive seal there will be no leakage when the connector is immersed in water even if several contacts are removed.

KPTM connectors are intermateable, intermountable and interchangeable with all MIL-C-26482 connectors. In fact, they utilize the same crimp, removable (MIL-C-39029) contacts as used in the MIL-qualified KPSE series, thus allowing the user to standardize on one contact for use in both the qualified MS (KPSE) series and the KPTM series.



#### **SERIES PREFIX**

KPTM — ITT Cannon prefix

# SHELL STYLE

- 00 wall mounting receptacle
- 01 cable connecting plug 02 - box mounting receptacle
- \*03 wall mounting receptacle less ferrule and endbell
- cable connector plug
- less ferrule and endbell
- straight plug
- less ferrule and endbell straight plug
- 07 jam nut receptacle
- 08 90° angle plug
- wall mounting plug \*09 (Class A only)

#### SERVICE TYPE general duty

- general duty with strain relief without ferrules and seal grommet
- grommet seal
- grommet seal with strain relief
- watertight gland seal with strain relief
- for jacketed cable
- P potted

#### SHELL SIZE

8, 10, 12, 14, 16, 18, 20, 22 and 24

#### CONTACT ARRANGEMENT

See contact arrangements pages 8-9

#### **CONTACT TYPE**

- P pin S socket
- See COMPONENTS/ACCESSORIES page for

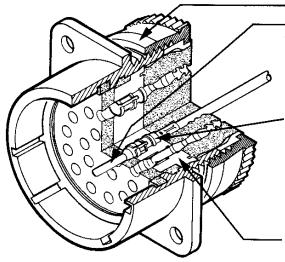
## contact part numbers.

ALTERNATE INSERT POSITION W. X. Y and Z. (Omit for normal.)

#### MODIFICATION CODE

Omit first (O) of shell style indication when using modification code. See page 3 for modication codes.

<sup>\*</sup>Consult factory for details.



STANDARD MIL-C-26482 HARDWARE mates with any connectors designed to

CRIMP, SNAP-IN CONTACTS are designed to MIL-C-39029 and can be crimped with the standard M22520/1 crimp tool.

CLOSED-ENTRY SOCKET CONTACTS eliminate damage from abuse by test probes and help to correct any misaligned pins during engagement.

CONTACT INSERTION is accomplished from the rear of the connector. When the contact is fully inserted, the clip tines snap securely behind the

CONTACT EXTRACTION is accomplished with a front-inserted extraction tool. Pressing the tool plunger pushes the contact out thru the rear of the connector.

CONTACT RETAINING CLIP is completely encased in a tough plastic wafer to

COMPLETE MOISTURE SEALING is achieved by combining four seals: shelf, peripheral, interfacial and wire seals.

SHELL SEAL is effected when the plug shell pushes against the sealing ring in the receptacle when the connectors are mated.

PERIPHERAL SEAL around the edge of the pin insulator is designed so that mating the connector puts tension on the seal and greatly reduces compression set.

INTERFACIAL SEAL is achieved by the insulator faces meeting when the plug

WIRE SEAL is accomplished by a multiple ripple design, exceeding the wire sealing requirments of MIL-C-26482.

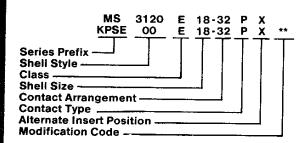
POSITIVE INSERT-TO-SHELL MECHANICAL RETENTION with hard plastic wafer firmly locked into a groove in the shell, in addition to a strong adhesive bond between the insert and shell.

- Environment-resistant
- Voidless integrally molded insulator
- Front-release, crimp snap-in contacts
- Closed entry socket contacts
- 4 moisture seals for complete sealing
- Contact clip protected in hard dielectric
- Positive insert-to-shell mechanical retention

KPSE environment-resistant, miniature circular, quick disconnect connectors, qualified to MIL-C-26482, are designed for the exacting requirements of today's electronic industry. The KPSE features an insulator which is mechanically retained in the shell by a positive, hard plastic-to-metal lock retention augmented by a reliable adhesive bond. Complete moisture sealing is achieved by four seals; shell, peripheral, interfacial and wire seals.

Crimp snap-in contacts are retained in clips that are completely encased in a tough hard dielectric wafer, thus protecting the clip tines from damage. Closed-entry socket contacts facilitate positive mating.

The KPSE series is intermateable, intermountable and interchangeable with all MIL-C-26482 connectors, whether crimp or solder type, and is available with many materials. finishes and configurations.



#### **SERIES PREFIX**

KPSE — ITT Cannon prefix MS —MIL-C-26482 prefix SHELL STYLE

# Cannon Designator:

00 - wall mounting receptacle

01 - cable connecting plug

02 - box mounting receptacle (without wire seals)

- wall mounting receptacle without ferrule and endbell - cable connector plug

without ferrule and endbell

\*05 - straight plug without

ferrule and endbell

straight plug

- jam nut receptacle (available in hermetic version also)

08 - 90° angle plug

09 - wall mounting plug (Class A only)

# MS Designation:

3120 - wall mounting receptacle

3121 - cable connecting plug

3122 - box mounting receptacle

3124 - jam nut receptacle

3126 - straight plug

\*Consult factory for details.

#### CLASS

A - general duty (not MS approved)

general duty with strain relief without

grommet & ferrule (not MS approved)

grommet seal (MS specification)

grommet seal with strain relief (MS specification)

gland seal with strain relief for jacketed

cable (not MS approved)
P -- potted (MS specification)

#### SHELL SIZE

8, 10, 12, 14, 16, 18, 20, 22 and 24

#### CONTACT ARRANGEMENT

See contact arrangements pages 8-9

#### CONTACT TYPE

P — pin; S — socket See COMPONENTS/ACCESSORIES page for contact part numbers.

## ALTERNATE INSERT POSITION

W, X, Y and Z. (Omit for normal.)

## MODIFICATION CODE

Omit first (O) of shell style indication when using modification code. See page 3 for modification codes. The following excerpts are some of the parameter requirements of the MIL-C-26482 specification.

TEST DESCRIPTION	PARAGRAPH REFERENCE									
Contact Retention	4.6.32.1	After preloading to 3 pounds maximum, the force shall be applied at a rate of approximately 1 pound per second and maintained at full load for 5-10 seconds. No damage to contacts or insert shall result nor shall the contacts be dislocated from their normal position in the connector more than 0.012 inch under giveload for KPSE and within 1 minute after the load is removed for KPT.								
			Contact Size Load in Pounds	Min	20	16	12			
Contact Insertion/Extraction (KPSE Only)	4.6.11	When using to	he proper insertic	n and extraction	15 on tools the forces s shall be less end	25 required to inse dbell.	25 ert or extract the			
Coupling Torque	4.6.3	For qualification testing, mating halves shall be coupled and uncoupled, measuring the to necessary. The torques required to couple and uncouple mating connector halves shawithin the limits specified as follows:  Torque lb./in.  Torque lb./in.								
		Shell Size	Max.	Min.	Shell Size	Max.	Min.			
		8 10 12 14 16	8 12 16 20 24	1 1 2 4 4	18 20 22 24	28 32 36 44	4 6 7 7			
Durability	4.6.17	Connector halves shall be mated and unmated 500 times at a rate of $200\pm100$ cycles per hour. The test may be performed by hand or by mechanical means, but the coupling ring shall be operated as in normal service. Failure to complete this test because of mechanical malfunction shall be cause for rejection.								
Insert Retention	4.6.29	Connectors with the endbells and grommets (if possible) removed shall be subjected to a 75 psi load on the insulator in both directions. The load shall be applied at a rate of 10lb/sec, and held for 5 to 10 secs. Insulators shall not be dislodged from there original position.								
Insulation Resistance	4.6.7.1	On unmated connectors at $25^{\circ}\text{C} \pm 3^{\circ}\text{C}$ a potential of 500 VDC $\pm 10\%$ shall be applied between all, but not more than 6, pairs of adjacent contacts and between all, but not more than 6, contacts and the shell. Failure to meet a minimum requirement of 5,000 megohms shall be cause for rejection.								
Vibration	4.6.21	Wired, mated connectors shall be subjected to the vibration test of MIL-STD-1344, Method 2005, Test Condition II. Receptacles shall be mounted on the vibration fixture by normal means. All contacts shall be wired in a series circuit and 100 max, milliamperes of current shall be allowed to flow through the series circuit during vibration. Suitable means shall be employed to monitor the current flow and to indicate any discontinuity of more than 10 microsecond. The wire bundle shall be clamped to nonvibrating points at least 8 inches from the rear of the connector. Current discontinuity of 10 microsecond or more, disengagement of the mated connectors, evidence of cracking, breaking, or loosening of parts shall be cause for rejection.								
Shock	4.6.23	Wired, mated connectors shall be subjected to one shock in each direction in each of three mutually perpendicular axes. The pulse shall be approximate half sine wave of 50g ±15% magnitude with a duration of 11 ±1 milliseconds. Receptacles shall be mounted on a shock fixture by normal means. All contacts shall be wired in a series circuit and 90-110 ma. of current shall flow through the series circuit during shock. Suitable means shall be employed to monitor the current flow and to indicate any discontinuity of more than 10 microsecond. Current discontinuity of 10 microsecond or more, disengagement of the mated connectors, evidence of cracking, breaking, or loc sening of parts shall be cause for rejection.								
Thermal Shock	4.6.12	Wired, unmated plug and receptacle shall be subjected to 5 cycles of hot and cold temperatures. Maximum temperature shall be +125°C and the minimum shall be -55°C. Duration at each temperature extreme shall be ½ hour minimum. Cracking, breaking or loosening of parts shall be cause for rejection.								
Humidity	4.0.23	The connectors 10 days KPSE megohms.	shall be subjecte or 20 days KF	ed to varying h T. The insula	umidity, 50% to 95 tion resistance s	5%, conditions f shall not be le	or a period of ss than 100			
Air Leakage (KPT Only)	7.0.10.1	A 30 psi pressure d fferential shall be applied across the connector for 30 minutes. The leak rate, in either direc ion, shall be no greater than 1 atmosphere cubic inch per hour (4.55 x $10^{-3}$ cm $^3$ /S) at $-67^{\circ}$ F ( $-55^{\circ}$ C).								
Sait Spray (Corrosion)	4.0.19	Unmated and wired connectors shall be subject to a salt fog for 48 hours. These shall be no exposure of base metal, the connector shall be functional and meet the contact resistance equirement.								
Fluid Immersion	4.0.27	At least one connector, unmated and wired, shall be immersed in each fluid for a period of 20 nours then dried at "commonditions for hour. Connectors shall be able to mate and meet the coupling torque requirements.  1) Hydraulic Fluid per MIL-H-5606  2) Lubricating Oil per MIL-L-7808								

# Legend

- **KPT KPTM**
- Δ Authorized per MIL-C-26482 (NAVY)

Drawing not to scale; face view of pin insert shown (socket view is opposite)

KPSE









No. of Contacts and Contact Size Service

No. of Contacts

and Contact Size Service

8-2 2-#20

8-3 3-#20

4-#20

3-#20 1







10-98



 $\triangle \bullet \triangle$ 12-8 8-#20 1





6-#20 1

12-3 3-#16 2







14-15







No. of Contacts and Contact Size Service

14-5 5-#16 2

14-12 8-#20 4-#16 1

14-#20 1-#16

14-18 18-#20 1

14-19 19-#20









No. of Contacts and Contact Size Service



16-23 22-#20 1-#16

16-26 26-#20 1

16-99 21-#20 2-#16









No. of Contacts and Contact Size Service



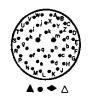
18A28 26-#20 2-#16 1

18-30 29-#20 1-#16 1











No. of Contacts and Contact Size Service

20-16 16-#16 2

20-24 24-#20 1

20-39 37-#20 2-#16 1

20-41 41-#20