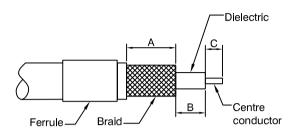
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

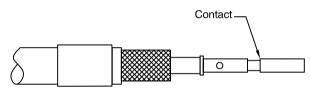
A = 7.5 mm

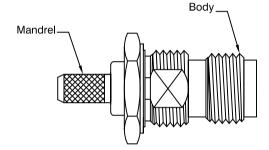
B = 5mm

C = 4mm

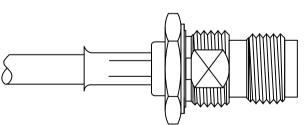


2) Crimp the contact onto the centre conductor.





3) Insert the contact into the body and ensure that the contact captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



First Issue	SN	1	26 Oct 01	
DESCRIPTION OF REVISION	APPVD	ISS	DATE	

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SCALE: Not To Scale	DRAWN BY:	S Nash				
DIMENSIONS: mm	CHECKED BY:	P Couzens				
TOLERANCES:	APPROVED BY:	M Nielsen				
	DATE:	26 Oct 01				

DESCRIPTION:

Stripping and Assembly Instructions for TNC crimp bulkhead jack DRAWING NUMBER:

VAIT4101

Crimp Tool

Part Number

DCC1113

DCC1113

DCC1113

DCC0908

DCC0908

Hex Size

Ferrule

6.48

5.41

5.41

4.52

4.52

Pin

1.72

1.72

1.72

1.69

1.69

Stripping Tool

Part Number

VX1305

VX1305

VX1305

VX1305

VX1305

Connector

Part Number

VT40-2031

VT40-2050

VT40-2051

VT40-2061

VT40-2071

PAGE: 1 OF 1